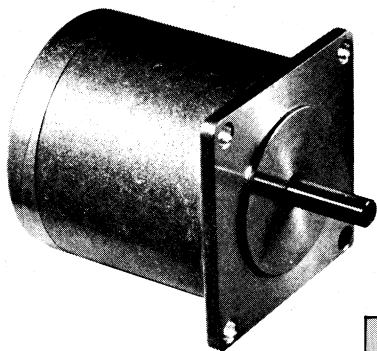


Permanent Magnet Stepping Motor 1.8°

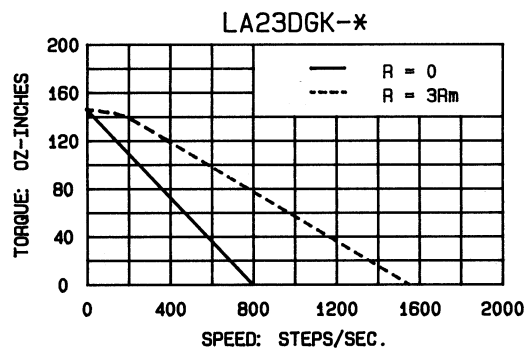
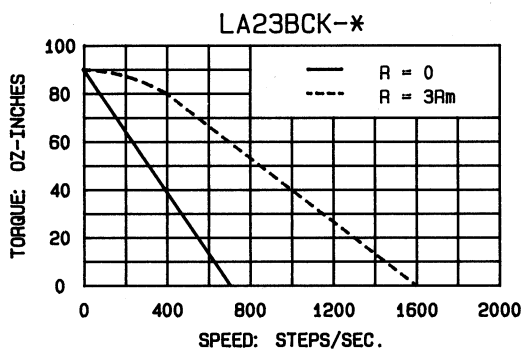
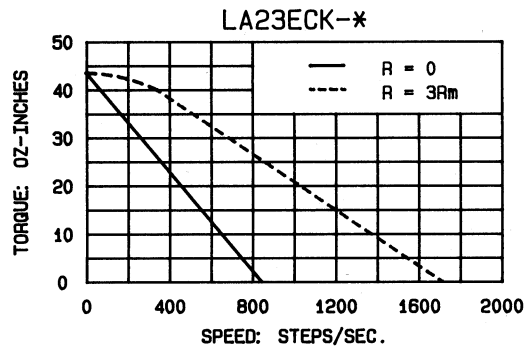
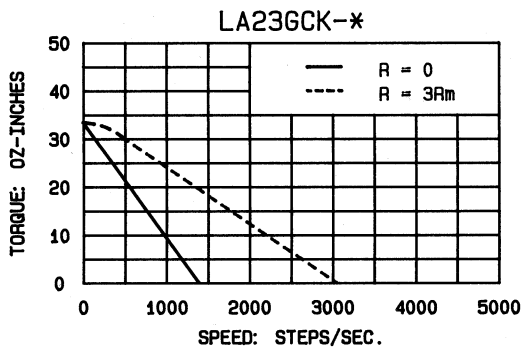


EAD Size 23 permanent magnet DC stepping motors are precision bi-directional devices with position accuracy of $\pm 3\%$ noncumulative. Motors are totally enclosed with permanently lubricated ball bearings. Standard motors have 6 leads. Motors with 5 or 8 leads can be furnished to meet existing applications. These motors are also available in 5, 7.5, and 15 degree step angles.

4 PHASE UNI-POLAR CONNECTION									
MODEL NUMBER	STEP ANGLE	2 PHASES ENERGIZED				1 PHASE ENERGIZED			
		RATED VOLTAGE VOLTS	RATED CURRENT AMPS	PHASE RESISTANCE OHMS	PEAK TORQUE OZ.-IN.	RATED VOLTAGE VOLTS	RATED CURRENT AMPS	PHASE RESISTANCE OHMS	PEAK TORQUE OZ.-IN.
LA23GCK-209 LA23GCK-210 LA23GCK-211 LA23GCK-212 LA23GCK-213	1.8	1.2 4.0 6.0 12.0 24.0	5.45 1.54 1.20 0.60 0.30	0.22 2.60 5.00 20.00 80.00	38.5	1.7 5.7 8.5 17.0 34.0	7.71 2.19 1.70 0.85 0.42	0.22 2.60 5.00 20.00 80.00	38.5
LA23ECK-3 LA23ECK-6 LA23ECK-4 LA23ECK-11 LA23ECK-12 LA23ECK-13	1.8	1.4 3.4 5.1 6.0 12.0 24.0	3.89 1.55 1.00 0.97 0.48 0.25	0.36 2.20 5.10 6.20 25.00 96.00	57.5	2.0 4.8 7.2 8.5 17.0 34.0	5.55 2.18 1.41 1.37 0.68 0.35	0.36 2.20 5.10 6.20 25.00 96.00	57.5
LA23BCK-9 LA23BCK-10 LA23BCK-11 LA23BCK-47 LA23BCK-40 LA23BCK-41	1.8	1.7 4.3 5.4 6.0 12.0 24.0	4.59 1.79 1.54 1.25 0.66 0.36	0.37 2.40 3.50 4.80 18.20 66.00	120.0	2.4 6.1 7.6 8.5 17.0 34.0	6.50 2.54 2.17 1.77 0.93 0.51	0.37 2.40 3.50 4.80 18.20 66.00	120.0
LA23DGK-1 LA23DGK-2 LA23DGK-23 LA23DGK-24 LA23DGK-25	1.8	2.2 3.4 6.0 12.0 24.0	4.58 2.83 1.76 0.75 0.44	0.48 1.20 3.40 16.00 55.00	168.0	3.1 4.8 8.5 17.0 34.0	6.46 4.00 2.50 1.06 0.62	0.48 1.20 3.40 16.00 55.00	168.0

2 PHASE BI-POLAR SERIES CONNECTION									
MODEL NUMBER	STEP ANGLE	2 PHASES ENERGIZED				1 PHASE ENERGIZED			
		RATED VOLTAGE VOLTS	RATED CURRENT AMPS	PHASE RESISTANCE OHMS	PEAK TORQUE OZ.-IN.	RATED VOLTAGE VOLTS	RATED CURRENT AMPS	PHASE RESISTANCE OHMS	PEAK TORQUE OZ.-IN.
LA23GCK-209 LA23GCK-210 LA23GCK-211 LA23GCK-212 LA23GCK-213	1.8	1.7 5.7 8.5 17.0 34.0	3.86 1.10 0.85 0.42 0.21	0.44 5.20 10.00 40.00 160.00	48.0	2.4 8.0 12.0 24.0 48.0	5.45 1.54 1.20 0.60 0.30	0.44 5.20 10.00 40.00 160.00	48.0
LA23ECK-3 LA23ECK-6 LA23ECK-4 LA23ECK-11 LA23ECK-12 LA23ECK-13	1.8	2.0 4.8 7.2 8.5 17.0 34.0	2.78 1.09 0.71 0.68 0.34 0.18	0.72 4.40 10.20 12.40 50.00 192.00	72.0	2.8 6.8 10.2 12.0 24.0 48.0	3.89 1.55 1.00 0.97 0.48 0.25	0.72 4.40 10.20 12.40 50.00 192.00	72.0
LA23BCK-9 LA23BCK-10 LA23BCK-11 LA23BCK-47 LA23BCK-40 LA23BCK-41	1.8	2.4 6.1 7.6 8.5 17.0 34.0	3.25 1.27 1.09 0.88 0.47 0.26	0.74 4.80 7.00 9.60 36.40 132.00	150.0	3.4 8.6 10.8 12.0 24.0 48.0	4.59 1.79 1.54 1.25 0.66 0.36	0.74 4.80 7.00 9.60 36.40 132.00	150.0
LA23DGK-1 LA23DGK-2 LA23DGK-23 LA23DGK-24 LA23DGK-25	1.8	3.1 4.8 8.5 17.0 34.0	3.23 2.00 1.25 0.53 0.31	0.96 2.40 6.80 32.00 110.00	210.0	4.4 6.8 12.0 24.0 48.0	4.58 2.83 1.76 0.75 0.44	0.96 2.40 6.80 32.00 110.00	210.0

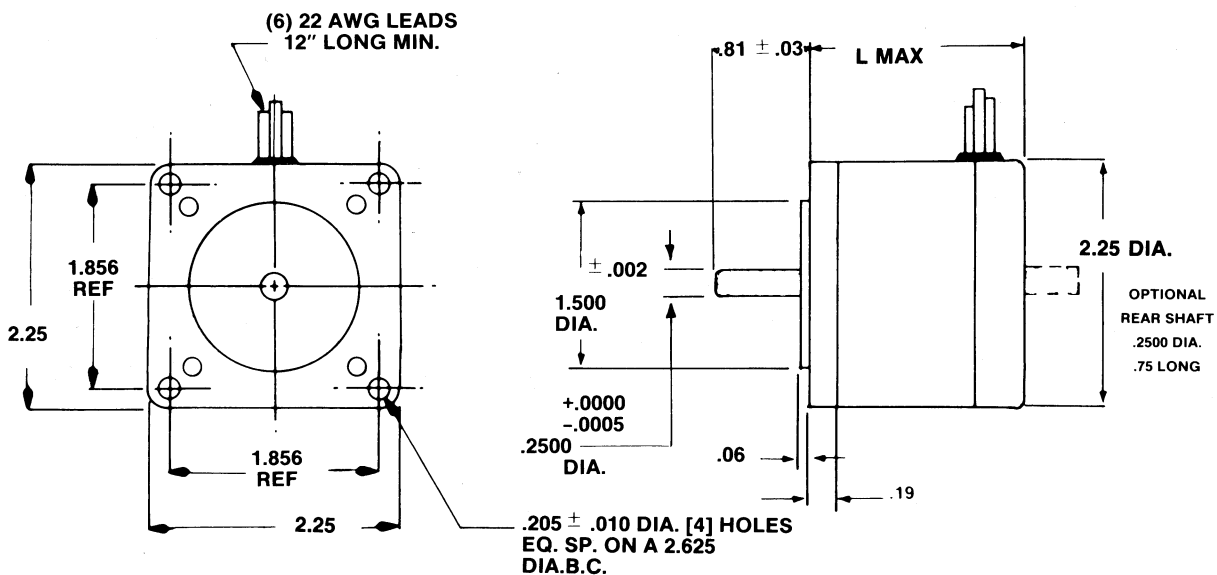
Note: All parameter values are based on constant power dissipation.



TYPICAL PULLOUT TORQUE SPEED CURVES UNI-POLAR DRIVE, 2 PHASE ON

See Page 25 for additional Torque Speed Curves with High Performance Drive.

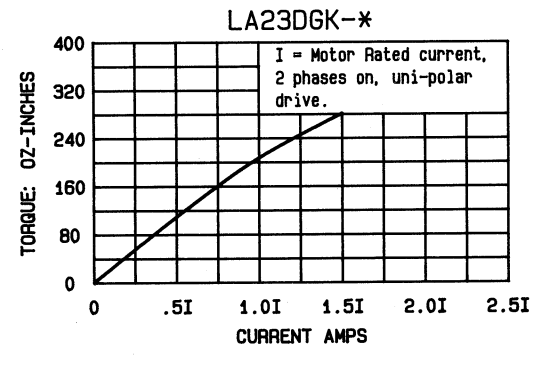
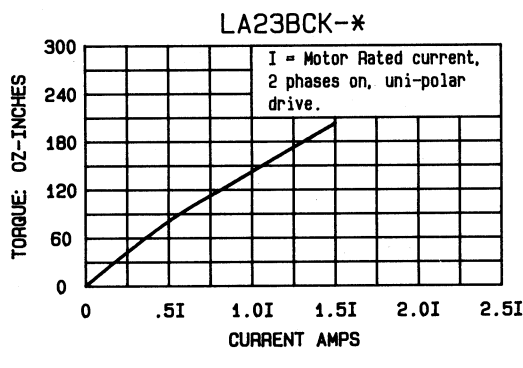
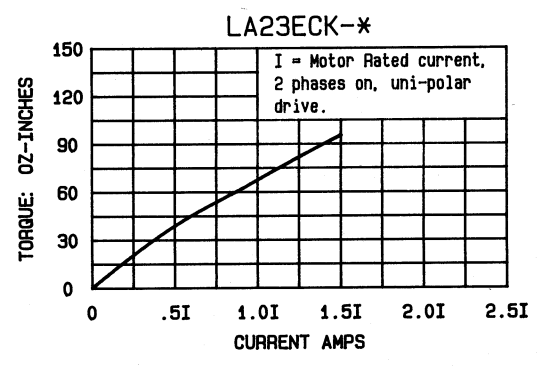
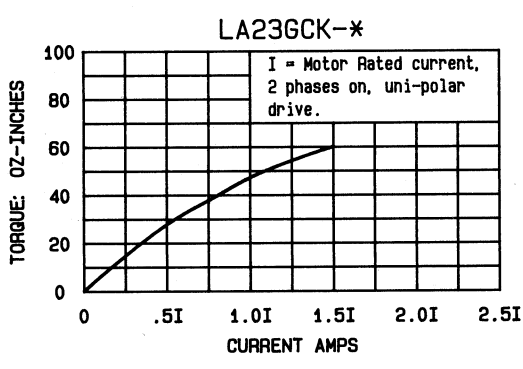
MODEL NUMBER	INERTIA OZ.-IN.-SEC. ²	WEIGHT OUNCES	DIM L INCHES
LA23GCK series	.81 E-3	14	1.60
LA23ECK series	1.66 E-3	19	2.00
LA23BCK series	3.31 E-3	32	3.00
LA23DGK series	4.97 E-3	47	4.00



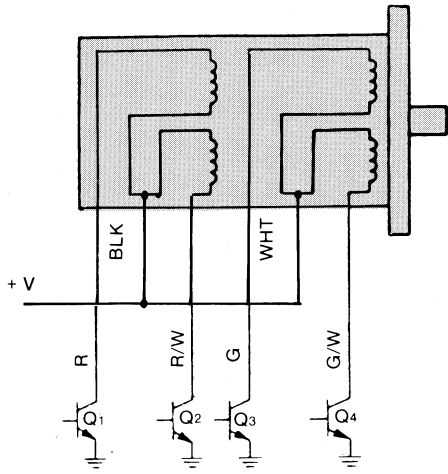
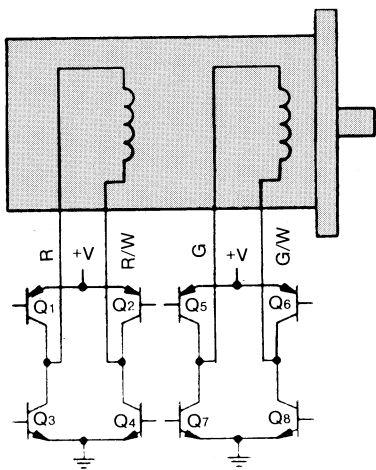
Permanent Magnet Stepping Motor 1.8°

MODEL NUMBER	Dt OZ.-IN.	4 PHASE UNI-POLAR			2 PHASE BI-POLAR		
		Kb V/RAD SEC	Kt OZ.-IN. AMP	Lm mH	Kb V/RAD SEC	Kt OZ.-IN. AMP	Lm mH
LA23GCK-209	4	0.04	8.1	0.26	0.09	16.2	1.04
LA23GCK-210		0.15	28.4	3.18	0.30	56.8	12.71
LA23GCK-211		0.20	37.0	5.40	0.40	74.0	21.60
LA23GCK-212		0.40	74.0	21.60	0.79	148.0	86.40
LA23GCK-213		0.77	143.4	81.16	1.54	286.8	324.62
LA23ECK-3	6	0.09	14.6	0.61	0.17	29.2	2.44
LA23ECK-6		0.22	37.9	4.06	0.45	75.8	16.24
LA23ECK-4		0.34	58.6	9.72	0.69	117.2	38.88
LA23ECK-11		0.36	61.2	10.59	0.72	122.4	42.36
LA23ECK-12		0.71	120.6	41.19	1.42	241.2	164.76
LA23ECK-13	1.26	215.4	131.40	2.53	430.8	525.60	
LA23BCK-9	13	0.11	18.1	0.76	0.21	36.2	3.04
LA23BCK-10		0.29	48.8	5.33	0.57	97.6	21.32
LA23BCK-11		0.34	58.6	7.80	0.69	117.2	31.20
LA23BCK-47		0.42	71.2	11.40	0.84	142.4	45.60
LA23BCK-40		0.80	136.7	41.15	1.61	273.4	164.60
LA23BCK-41	1.47	251.1	143.30	2.95	502.2	573.20	
LA23DGK-1	18	0.20	36.34	1.10	0.39	72.6	4.40
LA23DGK-2		0.32	58.71	2.85	0.64	117.4	11.40
LA23DGK-23		0.55	100.65	8.35	1.09	201.2	33.40
LA23DGK-24		1.18	218.07	39.00	2.36	436.0	156.00
LA23DGK-25		2.04	377.42	117.10	4.09	754.8	468.00

Note: Dt = Unenergized detent torque.
 Kb = Back EMF voltage constant.
 Kt = Motor torque constant.
 Lm = Phase inductance measured on a 1kHz bridge.



TYPICAL SATURATION CURVES



BIPOLAR

UNIPOLAR

Step	Q ₁ -Q ₄	Q ₂ -Q ₃	Q ₅ -Q ₈	Q ₆ -Q ₇
1	ON	OFF	ON	OFF
2	ON	OFF	OFF	ON
3	OFF	ON	OFF	ON
4	OFF	ON	ON	OFF
1	ON	OFF	ON	OFF

2 Phase On
Full Step
4 Step Sequence

Step	Q ₁	Q ₂	Q ₃	Q ₄
1	ON	OFF	ON	OFF
2	ON	OFF	OFF	ON
3	OFF	ON	OFF	ON
4	OFF	ON	ON	OFF
1	ON	OFF	ON	OFF

1	ON	OFF	ON	OFF
2	ON	OFF	OFF	OFF
3	ON	OFF	OFF	ON
4	OFF	OFF	OFF	ON
5	OFF	ON	OFF	ON
6	OFF	ON	OFF	OFF
7	OFF	ON	ON	OFF
8	OFF	OFF	ON	OFF
1	ON	OFF	ON	OFF

1/2 Step
8 Step Sequence

1	ON	OFF	ON	OFF
2	ON	OFF	OFF	OFF
3	ON	OFF	OFF	ON
4	OFF	OFF	OFF	ON
5	OFF	ON	OFF	ON
6	OFF	ON	OFF	OFF
7	OFF	ON	ON	OFF
8	OFF	OFF	ON	OFF
1	ON	OFF	ON	OFF

1	ON	OFF	OFF	OFF
2	OFF	OFF	OFF	ON
3	OFF	ON	OFF	OFF
4	OFF	OFF	ON	OFF
1	ON	OFF	OFF	OFF

1 Phase On
Full Step
4 Step Sequence

1	ON	OFF	OFF	OFF
2	OFF	OFF	OFF	ON
3	OFF	ON	OFF	OFF
4	OFF	OFF	ON	OFF
1	ON	OFF	OFF	OFF

Schematic Bipolar and Unipolar Switching Sequence. Direction of Rotation Viewed from Lead End.

NOTES:
 Angle accuracy error +/- 3% maximum.
 Other electrical and mechanical configurations available upon request.
 Class B insulation, 130°C standard, higher ratings available upon request.
 4 and 8 lead motors are also available.
 5, 7.5, and 15 degree step angles are also available.