



**ASSEMBLY &
INSTALLATION**



XM240

40 Meter 2 Element Yagi



CUSHCRAFT
COMMUNICATIONS ANTENNAS

XM240

Thank you for your purchase of the Cushcraft XM240 . This kit is designed and manufactured to give the best performance and trouble free service. The antenna will perform as specified if the instructions are followed during assembly and installation. If you have technical questions and have access to the World Wide Web you can visit Cushcraft's **TECHEXPRESS** support service (<http://www.cushcraft.com>). The site enables the user to place parts orders, ask technical questions, locate part numbers, initiate warranty inquires and review *Frequently Asked Questions*. Our technical support staff can be reached by phone at (603) 627-7877 (8 AM to 5 PM Eastern time or voice mail after hours), faxed at (603) 627-1764 or can be e-mailed at techsup@cushcraft.com.

WARNING

THIS ANTENNA IS AN ELECTRICAL CONDUCTOR. CONTACT WITH POWER LINES CAN RESULT IN DEATH OR SERIOUS INJURY. DO NOT INSTALL THIS ANTENNA WHERE THERE IS ANY POSSIBILITY OF CONTACT WITH OR HIGH VOLTAGE ARC-OVER FROM POWER CABLES OR SERVICE DROPS TO BUILDINGS. THE ANTENNA, SUPPORTING MAST AND/OR TOWER MUST NOT BE CLOSE TO ANY POWER LINES DURING INSTALLATION, REMOVAL OR IN THE EVENT PART OF THE SYSTEM SHOULD ACCIDENTALLY FALL. FOLLOW THE GUIDELINES FOR ANTENNA INSTALLATION RECOMMENDED BY THE U.S. CONSUMER PRODUCT SAFETY COMMISSION AND LISTED IN THE ENCLOSED PAMPHLETS.

Antenna System Planning

Before assembly, take time to review your installation plans for the antenna. Location of the antenna is very important. Surrounding objects such as trees, power lines, buildings, and other antennas will interact with an HF Yagi. To minimize the effects of surrounding objects, mount the antenna as high and in the clear as possible. Metallic guy wire within 30 feet of this antenna, if broken with strain insulators, will improve performance. **YOU MUST INSURE THAT NEITHER PEOPLE OR PETS CAN COME IN CONTACT WITH YOUR ANTENNA WHILE IT IS IN OPERATION. DEADLY VOLTAGES AND CURRENTS MAY EXIST. ALSO, SINCE THE EFFECTS OF EXPOSURE TO RF ARE NOT FULLY UNDERSTOOD, LONG TERM EXPOSURE TO INTENSE RF FIELDS IS NOT RECOMMENDED. THERE IS A WARNING STICKER WHICH MUST BE ATTACHED TO THE BOOM AS SHOWN IN FIGURE A.** Plan your installation carefully. If you use volunteer helpers be sure that they are qualified to assist you. Make certain that everyone involved understands that you are in charge and that they must follow your instructions. If you have any doubts at all, employ a professional antenna installation company to install your antenna.

System Grounding

Direct grounding of the antenna, mast and tower is very important. This serves as protection from lightning strikes and static buildup. A good electrical connection should be made to one or more ground rods directly at the base of the tower or mast using at least #10 AWG ground wire and non-corrosive hardware. For details and safety standards, consult the National Electrical Code. A coaxial lightning arrester should be used. Cushcraft offers several different models such as the LAC series.

Assembly

The assembly procedure for the XM240 consists of assembling the following subassemblies. **1) Verification of Parts. 2) Boom Assembly. 3) Element Assembly. 4)X-Hat Assembly. 5) Feed System Assembly. 6) Boom-to-Mast Clamp Assembly. 7)Boom Truss Assembly.** Assembly of the XM240 will be easiest if the preceding steps are performed in the given order. **Please read through the entire assembly procedure before beginning.**

1-Verification of Parts

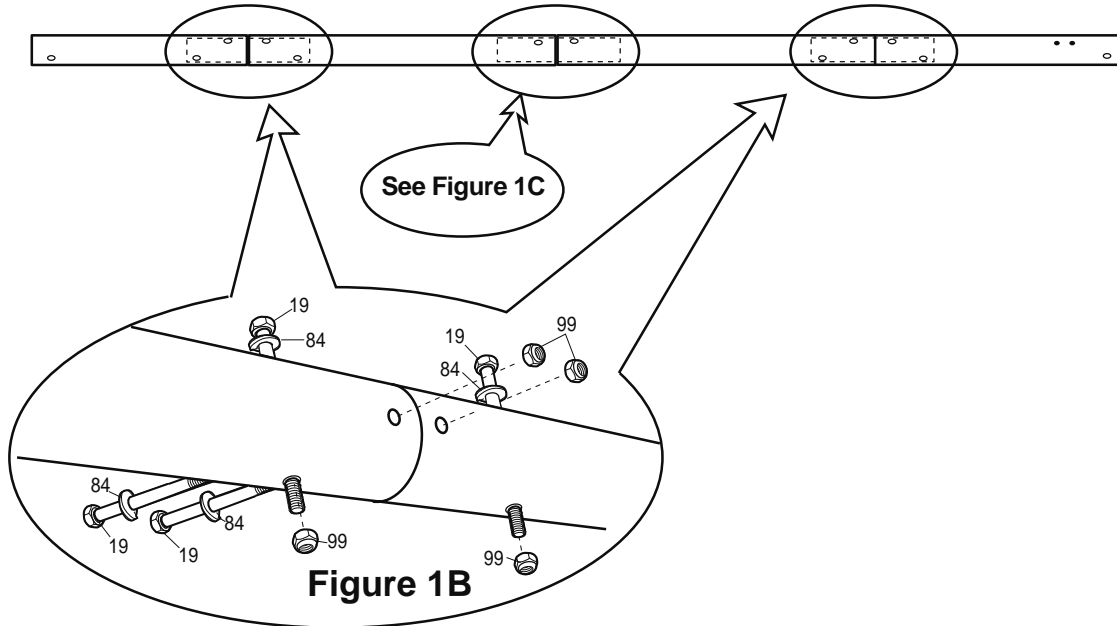
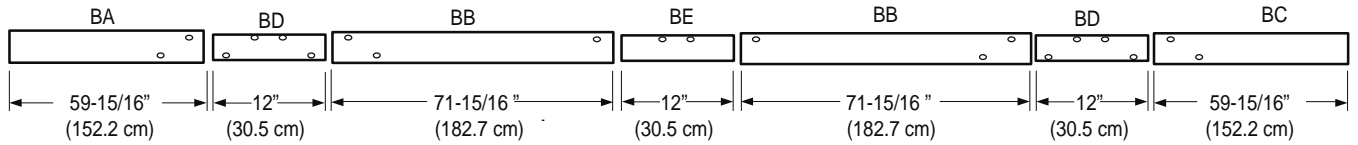
Verify all parts are present by using the XM240 Master Parts List. Check off each part when it is counted. There are extra parts intentionally shipped with this antenna. Place common hardware in temporary containers for ease of assembly. Note all hardware is Stainless Steel.

Part No.	Description	Metric Equivalent	Quantity	Qty Check
LCA	40 Meter Loading Coil		4	___
MNXM	Matching Network		1	___
XM240BA	2-1/2" x 59-15/16" Aluminum Tube, 6 holes6.3 x 152.2 cm	1	___
XM240BB	2-1/2" x 71-15/16" Aluminum Tube, 6 holes6.3 x 182.7 cm	2	___
XM240BC	2-1/2" x 59-15/16" Aluminum Tube, 10 holes6.3 x 152.2 cm	1	___
XM240BD	2-3/8" x 12" Aluminum Tube, 8 holes6.0 x 30.5 cm	2	___
XM240BE	2-3/8" x 12" Aluminum Tube, 4 holes6.0 x 30.5 cm	1	___
XM240EA	1-3/8" X 84" Aluminum Tube slotted both ends3.5 x 213.4 cm	1	___
XM240EB	1-1/4" x 48" Aluminum Tube slotted one end3.2 x 121.9 cm	4	___
XM240EC	1-1/8" x 48" Aluminum Tube slotted one end2.9 x 121.9 cm	4	___
XM240ED	1" x 32" Aluminum Tube slotted one end2.5 x 81.3 cm	4	___
XM240EF	1/2" x 48" Aluminum Tube slotted one end1.3 x 121.9 cm	4	___
XM240EG	3/8" x 36" Aluminum Tube9 x 91.4 cm	2	___

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Part No.	Description	Metric Equivalent	Quantity	Qty Check
XM240EH	1-38" x 42" Aluminum Tube slotted one end, drilled one end	3.5 x 106.7 cm	2	___
XM240EJ	3/8" x 42" Aluminum Tube9 x 106.7 cm	2	___
X79FS	6" Feed Strap	15.2 cm	2	___
XHR	34-1/2" x 3/16" Aluminum Rod5 x 87.6 cm	8	___
010011	#8-32 Stainless Steel Nut		2	___
010082	1/4-20 x 1" Hex Bolt	0.6 cm - 20 x 2.5 cm	32	___
010084	1/4" Stainless Steel Flat Washer	0.6 cm	60	___
010085	1/4-20 Stainless Steel Nut	0.6 cm	4	___
010207	3/8" Stainless Steel Flat Washer	0.9 cm	6	___
010208	3/8" Stainless Steel Lock Washer	0.9 cm	6	___
010209	3/8" Stainless Steel Nut	0.9 cm	6	___
010719	1/4"-20 x 3" Stainless Steel Hex Bolt	0.6 cm	8	___
010120	8-32 x 2" Stainless Steel Machine Screw	5.1 cm	2	___
010231	8-32 x 1-3/4" Stainless Steel Machine Screw	4.4 cm	8	___
011941	#8 Stainless Steel Lock Washer		4	___
013209	2-7/8" Center-to-center U-Bolt 4" Long	7.3 cm -10.2 cm Long	3	___
014387	#8-32 Stainless Steel Lock Nut		14	___
014399	1/4" Stainless Steel Lock Nut	0.6 cm	60	___
014498	1-3/8" Cush-a-Clamp	3.5 cm	8	___
014588	1/4" x 3-1/2" Stainless Steel Hex Bolt	0.6 x 8.9 cm	4	___
014592	1/4" Stainless Steel Flat Washer 1/8" Thick	0.6 x 0.3 cm	2	___
014597	8-32 x 2-3/4" Stainless Steel Machine Screw	7.0 cm	2	___
024259	1/8" Thimble	0.3 cm	4	___
024624	1/8" Cable clamp	0.3 cm	12	___
024623	5/16" x 4" Turnbuckle	0.8 x 10 cm	2	___
030407	5/8" Worm Clamp	1.6 cm	8	___
030409	11/16" Worm Clamp	1.7 cm	4	___
030411	1-1/8" Worm Clamp	2.9 cm	8	___
030412	1-1/2" Worm Clamp	3.8 cm	8	___
050077	3/8" Black Plastic Cap	0.9 cm	4	___
054526	2-1/2" Black Plastic Cap	6.4 cm	2	___
094622	30' Phyllystran cable9.14m	1	___
124567	1" x 8" Drilled Fiberglass Insulator	2.5 x 20.3 cm	1	___
170035	2-1/2" Formed Aluminum Vee Blocks	6.4 cm	3	___
190026	Element Bracket		8	___
190028	Half Washer		8	___
194542	8" x 8" x 1/4" Aluminum Mounting Plate	20.3 x 20.3 x 0.6 cm	1	___
194791	2" x 4" x 1/8" Drilled aluminum truss bracket	5.1 x 10.2 x 0.3 cm	1	___
194707	4" x 24" x 3/16".10.2 x 61.0 x .5	2	___
290326	Danger Label		1	___
324506	8" x 5-1/4" x 3/16" Drilled Extruded Aluminum Bracket	20.3 x 13.3 x 0.5 cm	2	___
324509	4" x 5-1/4" x 3/16" Drilled Extruded Aluminum Bracket	10.2 x 13.3 x 0.5 cm	4	___

Figure 1A

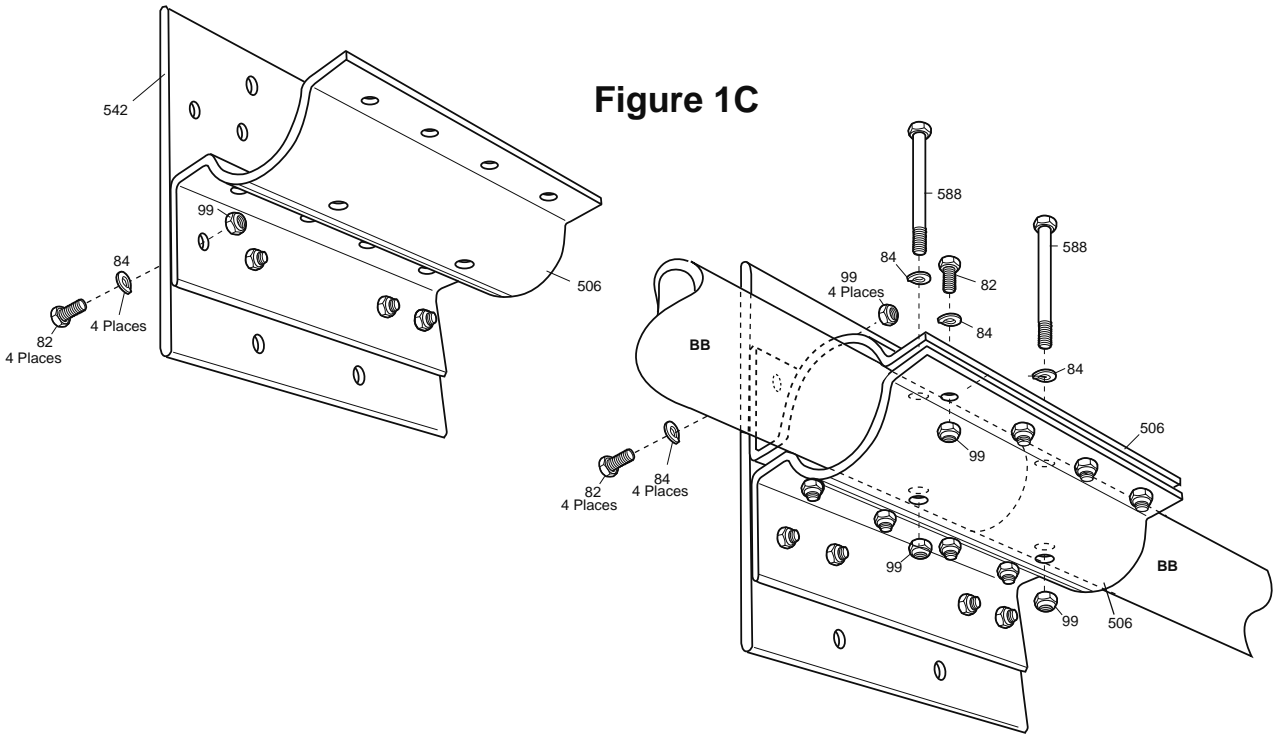








1-Boom Assembly

Lay out boom sections as shown in Figure 1A. Secure the two outer connections as shown in Figure 1B. The middle connection is made using the mast mounting hardware as shown in Figure 1C.

ID	Part #	Description	Dimensions	Qty
BA	XM240BA	Aluminum Tube	2-1/2" x 59-15/16" (6.3 x 152.2 cm)	1
BB	XM240BB	Aluminum Tube	2-1/2" x 71-15/16" (6.3 x 182.7 cm)	2
BC	XM240BC	Aluminum Tube	2-1/2" x 59-15/16" (6.3 x 152.2 cm)	1
BD	XM240BD	Aluminum Tube	2-3/8" x 12" (6.0 x 30.5 cm)	2
BE	XM240BE	Aluminum Tube	2-3/8" x 12" (6.0 x 30.5)	1
19	010719	SS Hex Bolt	1/4-20 x 3" (7.6)	8
84	010084	SS Lock Washer	1/4"	8
99	014399	SS Lock Nut	1/4-20	8

Figure 1C



ID	Part #		Description	Dimensions	Qty
82	010082		Hex Bolt	1/4-20 x 1" (2.5 cm)	16
84	010084		SS Lock Washer	1/4" (0.6 cm)	18
99	014399		SS Lock Nut	1/4" (.6 cm)	18
506	324506		Aluminum Bracket	8" x 5-1/4" x 3/16" (20.3 x 13.3 x .5 cm)	2
542	194542		Alu Mounting Plate	8" x 8" x 1/4" 20.3 x 20.3 x .6 cm)	1
588	014588		SS Hex Bolt	1/4" x 3-1/2" (.6 x 8.9 cm)	2

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2 - Element Assembly











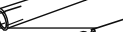
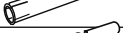
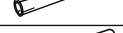
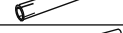
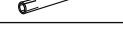
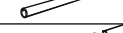
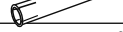
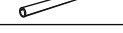

Figure 2A and 2B show the steps required for element assembly. Identify the parts required using the Element Subassembly Parts List. Slide EH sections over fiberglass insulator (567) until #8 screw holes line up (Figure 2B) . Insert screws (120) through holes and secure with lock washer (941) and nut (11).

Assemble elements referring to Figure 2A. Pay close attention to all dimensions shown. Use Chart A to determine your final element half length adjustments.

Chart A

Element Half Lengths

	A	B
CW	252.5"	262.5"
7.025 MHz	(641.3 cm)	(666.7 cm)
MID	249.5	258.5
7.125 MHz	(633.7 cm)	(656.6 cm)
PH	246.5	255.5
7.225 MHz	(626.1 cm)	(649.0 cm)

ID	Part #		Description	Dimensions	Qty
11	010011		SS Nut	#8-32	2
26	290326		Warning Sticker		1
41	011941		SS Lock Washer	#8	2
77	050077		Black Plastic Cap	3/8" (0.9 cm)	4
120	010120		SS Machine Screw	#8-32 x 2" (5.1 cm)	2
407	030407		Worm Clamp	5/8" (1.6 cm)	8
409	030409		Worm Clamp	11/16" (1.7 cm)	4
411	030411		Worm Clamp	1-1/8" (2.9 cm)	8
412	030412		Worm Clamp	1-1/2" (3.8 cm)	8
567	124567		Fiberglass Insulator	1" x 8" (2.5 x 20.3)	1
EA	XM240EA		Aluminum Tube	1-3/8" x 84" (3.5 x 213.4 cm)	1
EB	XM340EB		Aluminum Tube	1-1/4" x 48" (3.2 x 121.9 cm)	4
EC	XM240EC		Aluminum Tube	1-1/8" x 48" (2.9 x 121.9 cm)	4
ED	XM240ED		Aluminum Tube	1" x 32" (2.5 x 81.3 cm)	4
EF	XM240EF		Aluminum Tube	1/2" x 48" (1.3 x 121.9 cm)	4
EG	XM240EG		Aluminum Tube	3/8" x 36" (.95 x 91.4 cm)	2
EH	XM240EH		Aluminum Tube	1-3/8" x 42" (3.5 x 106.7 cm)	2
EJ	XM240EJ		Aluminum Tube	3/8" x 42" (.95 x 106.7 cm)	2
LCA	LCA		Loading Coil		4

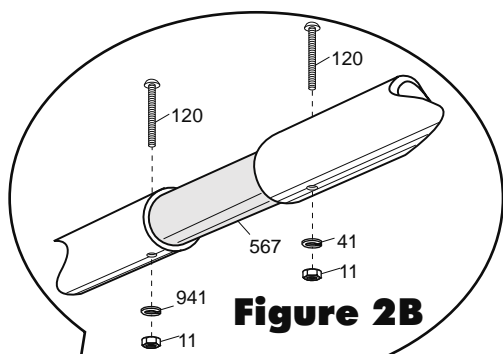
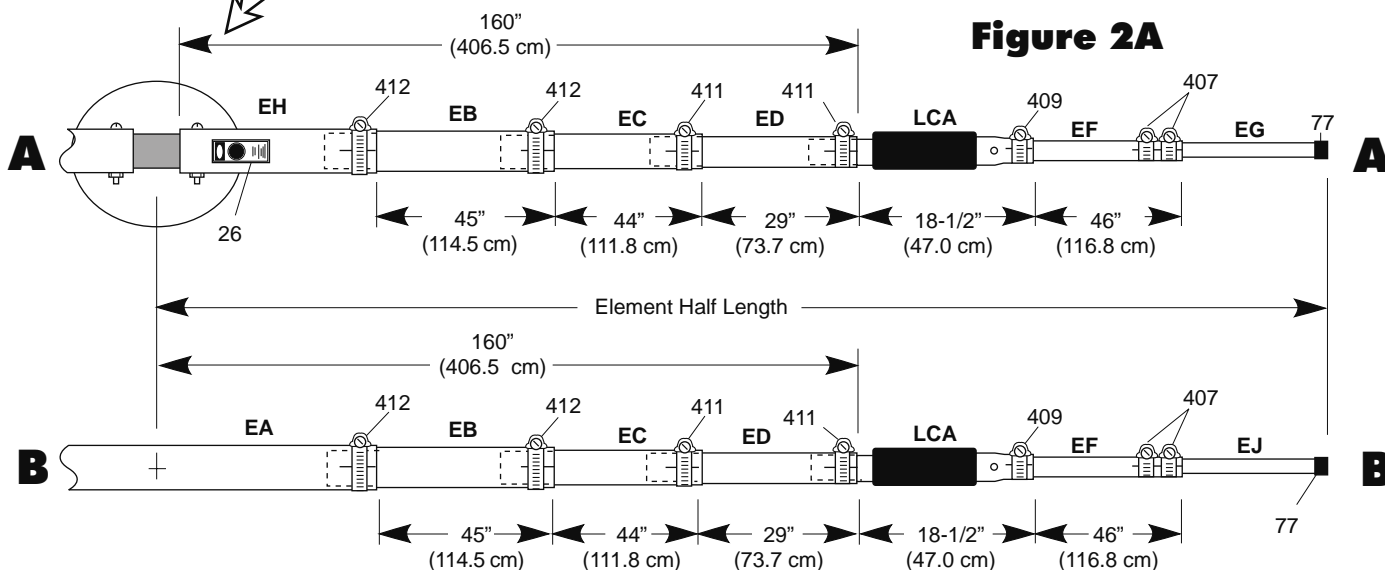




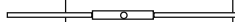


Figure 2A



3 - X-Hat Assembly

Figure 3A shows the steps for assembly of the four X-Hats. Identify the parts required using the X-Hat Subassembly Parts List. Two XHR rods attach to each 40 meter coil (LCA). The rods may be mounted in any position relative to the element or boom.

ID	Part #		Description	Dimensions	Qty
31	010231		SS Machine Screw	#8-32 x 1-3/4" (4.4 cm)	4
87	014387		SS Lock Nut	#8-32	4
26	190026		Aluminum Bracket		4
28	190028		Aluminum Half Washer		4
XHR			Aluminum Rod	3/8" x 34-1/2" (1.0 x 87.6 cm)	4

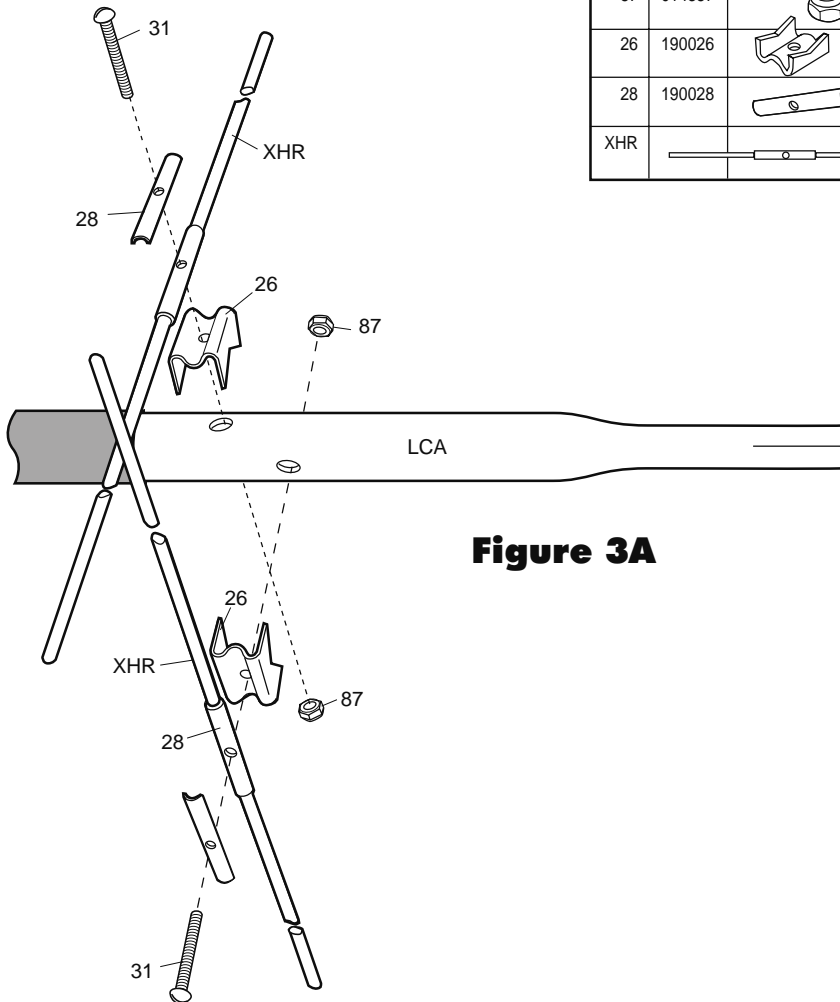


Figure 3A

4 - Element to Boom Assembly

Figure 4A, 4B and 4C show the steps for element mounting on the XM240 boom. Identify the parts required using the Element to Boom Subassembly Parts List. Attach the two brackets (509) to the boom using the hardware shown. The end of the truss assembly is shown in Figure 4A but is not to be assembled at this time. Attach the U-Channel Plate (793). Attach elements using 4 Cush-a-Clamps (98) (Figure 5A). The element pictured in Figure 5A is the Driven Element. Both elements mount with the same hardware.

Figure 4A

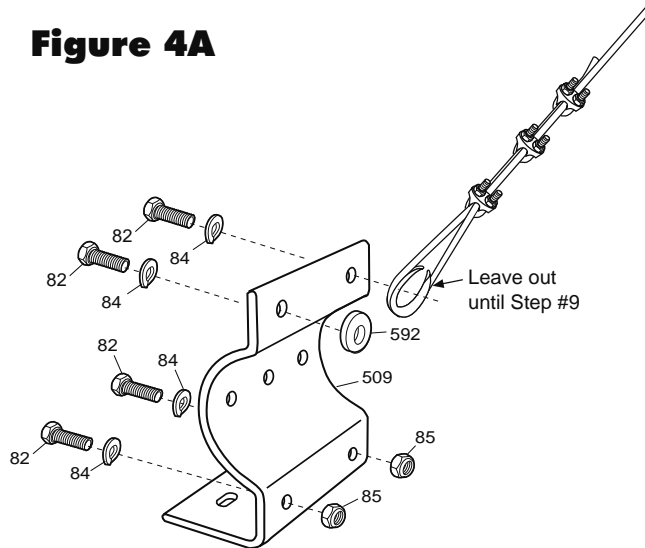


Figure 4B

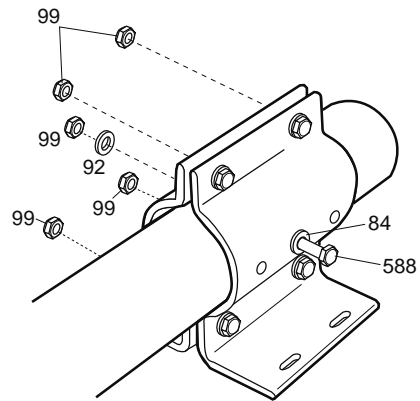
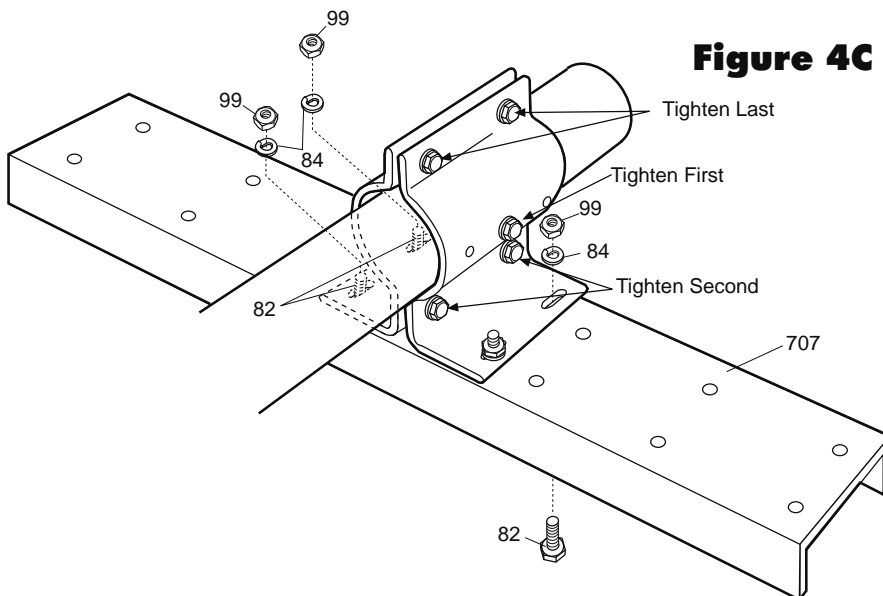
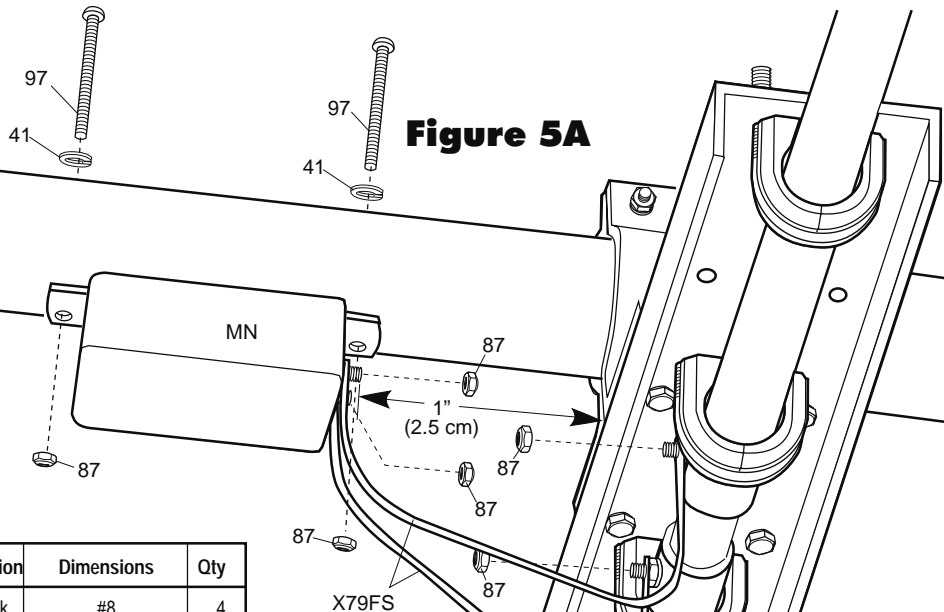


Figure 4C

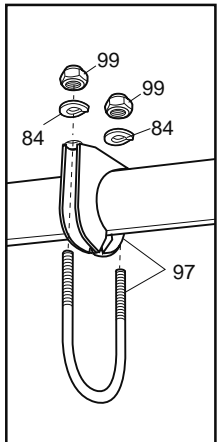
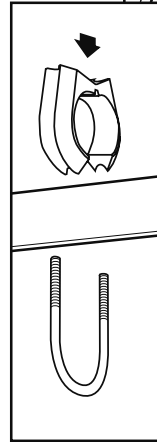


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Figure 5A



ID	Part #		Description	Dimensions	Qty
41	011941		SS Lock Washer	#8	4
82	010082		SS Hex Bolt	1/4-20 x 1" (.6 x 2.5 cm)	7
84	010084		SS Lock Washer	1/4" (.6 cm)	22
85	010085		SS Nut	1/4-20 (.6 cm)	2
87	014387		SS Lock Nut	#8-32	4
97	014597		SS Machine Screw	8-32 x 2-3/4 (7.0 cm)	2
98	014498		Cush-a Clamp	1-3/8" (3.5 cm)	6
99	014399		SS Lock Nut	1/4" (.6 cm)	22
212	010212		SS Hex Bolt	1/4-20 x 2" (5.1 cm)	2
509	324509		Aluminum Bracket	4" x 5-1/4 x 3/16" (10.2 x 13.3 x .5 cm)	2
588	014588		SS Hex Bolt	1/4" x 3-1/2" (.6 x 10.2 cm)	1
592	014592		SS Flat Washer	1/4" (1/8" thick) (.6 x .3 cm)	2
707	194707		U-Channel Bracket	4" x 24" (10.2 x 61 cm)	1
MN	MNXM		Matching Network		1
FS	X79FS		Copper Braid	1/2" x 6" (1.2 x 15 cm)	2



5 - Feed System Assembly

Figure 5A shows the steps for feed system assembly. Identify the parts required using the Feed System Subassembly Parts List. Attach the Matching Network (MN) to the boom as shown above. Attach the Feed Straps (FS) to the two screws on the MN and the two driven element screws with the hardware shown. Position the Feed Straps away from the U-Channel bracket (707).

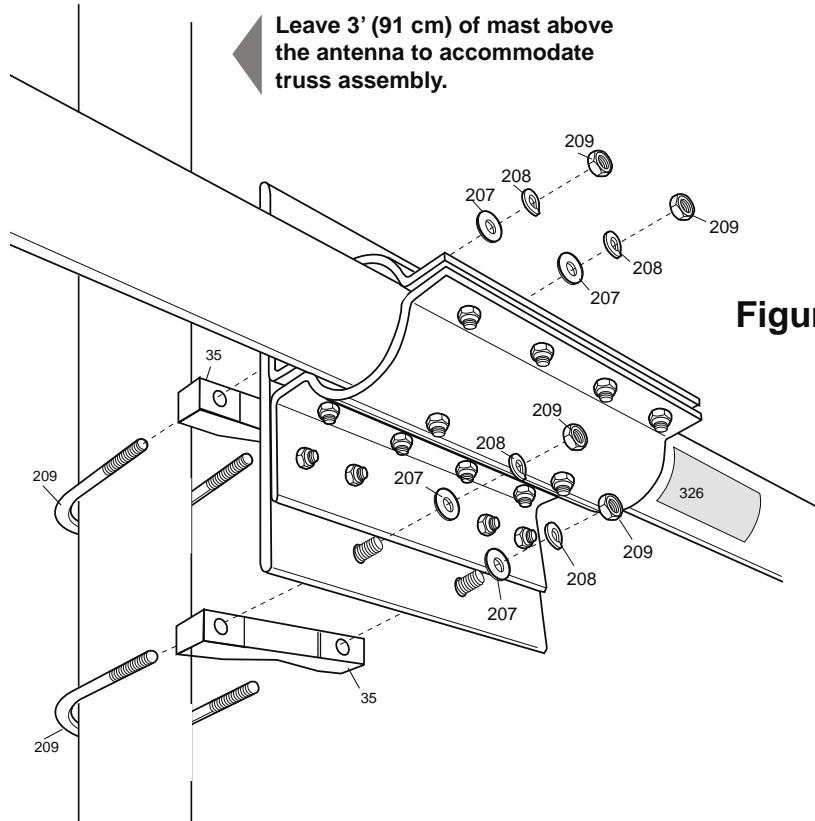








Figure 6A

6-Boom to Mast Clamp Assembly

The antenna is now ready to be mounted to the mast. Attach the antenna mast clamp assembly to the tower mast as shown in Figure 6A. Secure the U-bolts with the hardware shown.

Attach good quality coax with a PL-259 connector to the MNXM matching network. Form a drip-loop with the coax and secure the coax to the boom. Insure PL-259 connector is waterproofed with a good quality sealant after it is attached to the matching network.

ID	Part #		Description	Dimensions	Qty
35	170035		Aluminum V-Block	2-1/2" (6.3 cm)	2
207	010207		SS Flat Washer	3/8" (.95 cm)	4
208	010208		SS Lock Washer	3/8" (.95 cm)	4
209	010209		SS Nut	3/8" (.95 cm)	4
326	290326		Danger Label		1
209	013209		U-Bolt	2-7/8" (7.3 cm)	2

7 - Boom Truss Assembly

Figure 9 illustrates the boom truss assembly. Refer to the boom truss assembly parts list for the hardware required. The XM240 uses Phillystran® cable to guy the boom. The cable is one continuous piece from one boom end to the other. Note the Phillystran cable safety loop that goes around the mast truss bracket.

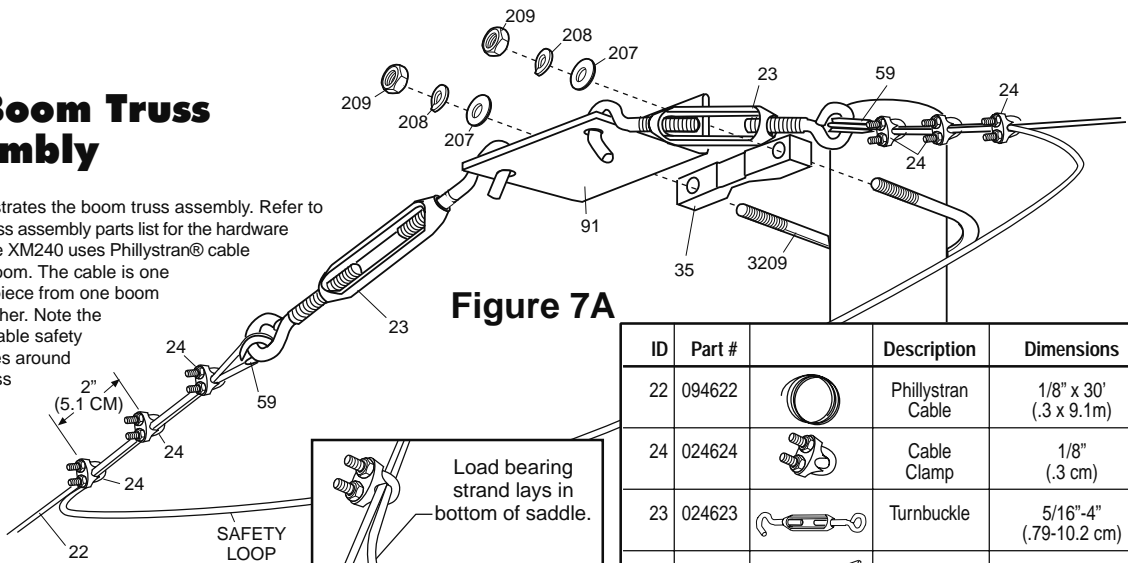


Figure 7A

Attach the truss bracket (91) to the mast 3 feet (1m) above the boom to mast clamp using the 3/8" hardware provided. Position the truss bracket on the same side of the mast as the boom to mast clamp. Unscrew the turnbuckle ends until there is 1/2" (1.2 cm) of thread remaining. Place the jaw of each turnbuckle (23) into the holes of the truss bracket. Place a thimble (59) on the eye of each turnbuckle. Place three loose cable clamps (24) onto the cable end. Reference Figure 9 and place the cable clamp saddle over the load bearing cable. The load bearing cable is the cable that attaches to the boom end. Feed the cable through a turnbuckle eye. Run the cable back through the cable clamps. Place three additional cable clamps on the end of the cable. Feed the cable through the other turnbuckle eye. Run the cable back through the cable clamps. Feed enough cable through these parts until the center of the Phillystran cable coil is located at the truss bracket. Insure there is enough slack in the cable to form a loose safety loop between the turnbuckles. Tighten the cable clamps beginning with the clamp closest to the thimble.

ID	Part #		Description	Dimensions	Qty
22	094622		Phillystran Cable	1/8" x 30' (.3 x 9.1m)	1
24	024624		Cable Clamp	1/8" (.3 cm)	12
23	024623		Turnbuckle	5/16"-4" (.79-10.2 cm)	2
91	194791		Truss Bracket	2" x 42" x 1/8" (5.1 x 10.2 x .3 cm)	1
35	170035		Aluminum V-Block	2-1/2" (6.3 cm)	1
59	024259		Thimble	1/8" (.3 cm)	4
207	010207		SS Flat Washer	3/8" (.95 cm)	2
208	010208		SS Lock Washer	3/8" (.95 cm)	2
209	010209		SS Nut	3/8" (.95 cm)	2
3209	013209		U-Bolt	2-7/8" (7.3 cm)	1

Refer to Figure 4B for attachment of the cable to the boom ends. Place a thimble (59) on the 1/4-20 x 1" bolt. Place three loose cable clamps (24) onto the cable end. Feed the cable end through the element bracket and around the thimble. Run the cable back through the cable clamps. Tighten the cable to remove the majority of the sag from the boom. Space the cable clamps 2 inches (5.1 cm) apart. Insure the load bearing cable is seated in the cable clamp saddle as shown above. Tighten the cable clamps beginning with the clamp closest to the thimble. Cut off excess cable 2" (5.1 cm) after the third cable clamp.

Adjust each turnbuckle to bring each boom end level with the center. Phillystran cable has a minimal amount of stretch over time. A safety wire can be placed through the turnbuckle openings to keep the turnbuckles from unscrewing.

Tuning Procedure

The XM240 may be tuned for operation in the 40 meter band according to Chart A in Section 2. Adjust element EJ on the reflector and element EG on the radiator to set the desired half length referred to in Chart A.

SPECIFICATIONS

Frequency Coverage (Meters)	40	Boom Length, ft (m)	22 (6.7)
Total number of Elements	2	Boom Diameter, in (cm)	2-1/2 (6.35)
Free Space Gain (dBi)	6	Maximum Mast Diameter OD, in (cm)	2-1/2 (6.35)
Maximum Front to Back Ratio (dB)	28	Maximum Wind Survival, mph (kph)	90 (145)
VSWR Minimum	1.1:1	Maximum Wind Surface Area, ft ² (m ²)	5.5 (.51)
VSWR 1.5:1 Bandwidth (KHz)	150	Maximum Power Handling (KW)	2
2:1 Bandwidth (KHz)	250	Weight, lb. (kg)	55 (25)
Longest Element, ft (m)	43.75 (13.3)	Design Safety Factor	1.25
Turning Radius, ft (m)	24 (7.3)		



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Limited Warranty

Cushcraft Corporation, 48 Perimeter Road, Manchester, New Hampshire 03103, warrants to the original consumer purchaser for one year from date of purchase that each Cushcraft antenna is free of defects in material or workmanship. If, in the judgement of Cushcraft, any such antenna is defective, then Cushcraft will, at its option, repair or replace the antenna at its expense within thirty days of the date the antenna is returned (at purchaser's expense) to Cushcraft or one of its authorized representatives. This warranty is in lieu of all other expressed warranties. Any implied warranty is limited in duration to one year. Cushcraft Corporation shall not be liable for any incidental or consequential damages which may result from a defect. Some states do not allow a limitation on how long an implied warranty lasts or exclusions or limitations of incidental or consequential damages, so the above limitation and exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. This warranty does not extend to any products which have been subject to misuse, neglect, accident or improper installation. Any repairs or alterations outside of the Cushcraft factory will nullify this warranty.